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The Final Lecture

or "Coming up for air!"

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30 May 2016 University of Queensland

But first...

Some house keeping

Calendar at a glance

Week	Week Dates Lecture		Reviews	Demos	Assessment submissions
1	28/2 - 3/3	Introduction			
2	6/3 - 10/3	Principles of Mechatronic Systems design			Problem analysis
3	13/3 - 17/3	Professional Engineering Topics			
4	20/3 - 24/3	Introduction to Practical PCB Design	Progress review 1		
5	27/3 - 31/4	Your soldering is (probably) terrible			
6	3/4 - 7/4				
7	10/4 - 14/4		Progress seminar	25% demo	
Break	17/4 - 21/4				
8	24/4 - 28/4				
9	1/5 - 5/5			50% demo	
10	8/5 - 12/5		Progress review		
11	15/5 – 19/5			75% demo	Preliminary report
12	22/5 - 26/5				
13	29/5 - 2/6	Closing lecture		Final testing	Final report and reflection

You are here 🤄

Lab matters

- Almost at the end!
 - Projects submitted!
 - Toolboxes handed in!
 - Lab cleaned up!

Hopefully, everyone has survived the ordeal.

If not, please let me know after class.

FAQ Roundup

- How is the final demo different from the incremental demos?
 - Aside from the mark cap? No different just the same.
- Will it ever end?
 - Yes, on Friday. Then you are free.

• Due on Friday

- *Really, really soon now!*

- Your report must have:
 - Max 5 + 1 pages of explanation/writing
 - Bibliography/math/sims/figures/budgets/etc. in the appendices
 - Analytics
 - Incorporate comments from preliminary report

- Do not exceed 6 pages of written content
 - Go nuts with the appendices for bibliography/math/sims/figures/budgets etc.
 - There is no such thing as too many pictures
 - Don't try to sneak written content into the appendices *seriously*? We won't read them.

Exception: you may include a short personal reflection in the appendices, if you wish.

Remember:

- The preliminary report comments are a guide only, and **NOT** a foolproof sure-fire guaranteed way to get 100% on the final.
- You are expected to make changes and improvements that reflect your continued development, changes and improvements made since week 11

• Hand in via the assignment slot, in hard copy by 23:59 pm Friday.

- I'm still happy to sit down with you and go through your preliminary report comments!
 - This is a free, complimentary service, and all part of our value-added customer service commitment!

Final demo schedule

- Tuesday 30st
 - 14:00-14:30 Setup
 - 14:30-15:00 Team 5
 - 15:00-15:30 Team 2
 - 15:30-16:00 Team 14
- Thursday 1st
 - 11:30-12:00 Setup
 - 12:00-12:30 Team 13
 - 12:30-13:00 Team 9
 - 13:00-13:30 Team 16
 - 13:30-14:00 Team 12
 - 14:00-14:30 Team 4
 - 14:30-15:00 Team 3

- Wednesday 31st
 - 13:30-14:00 Setup
 - 14:00-14:30 Team 15
 - 14:30-15:00 Team 1
 - 15:00-15:30 Team 11
 - 15:30-16:00 Team 6
 - 16:00-16:30 Team 8
 - 16:30-17:00 Team 17
 - 17:00-17:30 Team 10
 - 17:30-18:00 Team 7

-10 marks

-25 marks

Marking schema

- Product demo is 60 per cent of class grade
- This is subdivided into:
 - Build quality
 - Basic functionality
 - Recovered items 30 marks
 - Recovered hull sections 35 marks
 - Bonus object recovery 10 marks
 - Totally possible to get 110 marks out of 100.

Functionality and scoring

Basic Functionality	25/25 Points			
Return images of the sea floor to surface	10			
Locate the wreck of Sir Nils Olav	10			
Return image of sail markings to surface	5			

Protíp: Passíng the class pretty much requíres you to be able to do thís

Recovered items	30/30 Points
Torpedo	2 each
ICBM	2 each
Reactor module	4 each
Code cipher machine	2 each

85/35 Points
.0
.5
20
25
30
35
3

Bonus Functionality	10/10 Points			
Recover other sunken object	3 or 4			

Structure of the final demo

- 1. Meet at tank 10 mins before slot time
- 2. Setup and config during 5 min changeover
- 3. Commence 25 minutes of terror testing
- 4. Build quality assessment during changeover
- 5. Fill out PAF and return to tutor
- 6. Commiserate/celebrate at Red Room

Build quality

- Marks are given for the quality of fabrication
 - Neat and tidy assembly
 - Smooth operation of moving parts
 - Clean design and professional finish
- Worth 10 per cent of project mark
 Be able to locate code, drawings, etc when asked!
- This will be assessed after your demo

 Try to keep your hardware in one piece

Build quality

Grade Band	Electrical (35)		Mechanical (35)		Software (20)		Finish(10)	
Excellent (85-100%)	Clearly designed and well thought- out optimised construction, high-		Clearly designed and well thought-out optimised construction, high-quality	35		20		1 0
	quality of manufacture and defect- free. Professional-quality work	33	of manufacture and defect-free. Professional-quality work	33	Tight well-structured code, useful comments, easy to read and	18	Beautiful construction, intuitive and pleasurable to	9
Very Good (75-85%)	Neatly laid out and ordered, orderly sensible circuit routing and layout, high-quality assembly with few defects		Solid construction with no excess or deficit of material, tightly-toleranced components, rock-solid assembly, good materials selection	29	understand without explanation	16	j	8
Good (65-75%)	Solid design and construction, few soldering or assembly defects, indications of methodical layout design	25	Clear indication of design and care in construction, well-fitting parts, and robust assembly, few design or fabrication problems	25	Comprehendible, organised and methodical, easy to follow with minimal effort, could be maintained without help	14	Straightforward to use, sensible interface, clean and appealing, everything in its place	7
Satisfactory (50-65%)	Obtuse layout, some suboptimal design elements, construction problems or defects but serviceable	21	Chunky or weak in parts, but not fragile or bloated, inappropriate	21	Structured and understandable with effort, unhelpful variable	12	Unhelpful markings,	6
		17	materials, rough fits, unrefined but serviceable	17	names or functions, difficult to make sense of without explanation	10	attention to detail, unattractive	5
Poor (25-50%)	Shoddy design/construction, low- quality soldering with a high rate of defects, unlikely to be reliable		Rickety, rough and cobbled together;	13	Chaotic and incomprehensible,	8		4
			poorly fitting and shoddily assembled,	9	impossible to modify or maintain,	6	Frustrating, ugly and unusable	3
			unlikely to be reliable	5	even if it works	5		Ľ
Very Poor (0-25%)	No attempt made	0	No attempt made	0	No attempt made	0	No attempt made	0

Exhibition demo

- Groups that recover at least one hull section, may be invited to present their work at an exhibition on Friday
- The exhibition is for glory, not marks
 - No points will be awarded, no matter how good or badly you do

But also ...

The METR4810 Trophy

Teams that successfully retrieve the submarine structurally intact during the 100% or exhibition demos will receive the coveted METR4810 trophy

Only 36 have ever been awarded

And now...

The tables are turned

SECaTs

- SECats opened last week and will be open until the end of semester
 - You should have gotten an email about it
 - Why not take this opportunity to use your laptop/mobile device to complete it *now*?

But while you're doing that...

SECaTs

- In this class, I have been evaluating you.
 - Now is your chance to evaluate me.
- I have been asking you to show me methodical engineering design.

You should expect no less of me!

SECaTs

So, in fairness, I would like to present...

METR4810

An (Abridged) Design Case-Study

The full version would probably be boring.

The process

- 1. Specification
- 2. Research
- 3. Analysis
- 4. Implementation
- 5. Validation

Specification

What is it I'm supposed to be doing, anyway?

Design Specification

Codified in the "learning objectives":

1. TEAMWORK

- **1.1** Be an effective team player.
- **1.2** Understand your responsibilities in a team situation.

2. DESIGN

- 2.2 Design an electromechanical and software based product.
- 2.3 Identify and break down personal and technical problems in product design.
- **2.4** Implement a complete design cycle.
- 2.6 Choose appropriate design strategies.

3. PROJECT

- **3.2** Apply project management skills.
- **3.4** Produce, implement and devise product plans.
- 3.5 Deliver a product on-budget and on-time.

4. COMMUNICATION

- 4.2 Use ICTs for information retrieval and dissemination.
- 4.4 Write formal reports
- **4.6** Chair and attend formal meetings.
- 4.7 Verbally present your design ideas

The underlying goals

Read between the lines:

Get students to experience doing a real engineering design project... ... on a challenging problem... ... that requires teamwork to be successful... ... leading to real world social dynamics.

Why is this hard?

Challenging problems? Social dynamics? *Team work*??

This is a recipe for disaster!

And that's before I actually try to teach design!



Research and analysis

Lessons and insights from previous classes

Prior experience

- Lessons from METR team projects past:
- 1. Students are overly familiar with classic projects Robocup, Micromouse, etc...
- 2. Friend-based teams can go *catastrophically* wrong ⊗
- 3. PAFs can be unfair and brutal– "12 Angry Men syndrome"



Prior experience

- 5. Product-based courses exhibit boolean failure modes
 - Small errors on the last day are lethal
- 6. Students rigidly follow design methods and suggested schedules to their detriment
- 7. Students *never* get started early enough– Even when you tell them to!

Translate into design constraints

- Project must be awesome
 - Easy to be motivated by intrinsic drivers
 - ie. for the joy of engineering, not just marks!
- <u>The project must be properly scaled</u>
 - Suitable to teams of four students with mechatronics backgrounds
 - Tough task, but not impossible (with teamwork!)
- <u>The class structure must reward hard work</u>
 Don't reward slackers; identify problems early

The idea

Why not a submarine recovery project?

- Special case of a "closed box" problem
 - Limited visibility
 - Relies on preassembled systems
 - Well-controlled scope
 - Special difficulties: water-proofing, teleoperation

The idea

Big focus on practical elements

- Underwater environment design challenge
- Dark, gloomy water vision challenge
- Grasping objects manipulation challenge
- Shoebox size tough size constraints

Lots of good disparate problems to tackle!

Comparative analysis

There are many other candidate projects, but I won't discuss them here, as they will likely be used for future years and are **TOP SECRET**

So... yeah... sub recovery!

Meeting the spec'

Why submarine salvage?

- No reuse of previous project work
- Four clear, independent mechatronics tasks
 Control, gripper, winch, propulsion
- Naturally motivated analysis and integration
- More focus on design, less on fabrication
 - Less to build, but plenty to analyse
 - Lower time burden and better learning value

Implementation

Key design subsystems:

- 1. Sensible assessment
- 2. Make it challenging
- 3. Make it fun
Sensible assessment

Assessments as a *de facto* project plan

- Design analysis to get you thinking early
- Regular freeform milestones every 2 weeks
- Big milestone in the middle
- Early preliminary report submission to get you working on report *before* crisis point

Sensible assessment

- Reports differentiate students
 - Allows good students to survive bad groups
 - Safety net options designed to reduce angst
- Multiple chances for most assessments
 - No single assessment is 'sudden death'
 - Recover marks from bad luck failings

Making it challenging

- Multiple competing objectives
 - Must use the synthesis step to find a solution
 - Duct-tape approach will not succeed
- Obvious approaches inferior to carefully reasoned approaches rewards thinking
- Add challenges to test specific design skills
 Good motion control vs simple robustness
 - Light-weight solution vs sophistication

Making it fun

- Just what makes something 'fun' is ineffable
 But years of game design experience help!
- Sense of humour and consistent style
 - Little bit quirky, little bit silly, very polished
 - A little bit of theatre!
 - 'Look and feel' modelled on MIT Mystery Hunt

My team didn't win – we are not surprised!

Making it fun

Several key design features that elicit 'fun'

- Well-defined objectives
 - You know what to do; clear project spec'
 - Collaborative puzzle-solving
- Multiple possible solutions huge variety!
- Difficult but obviously achievable
 - Not futile; tangible reward for time put in
 - Early pay-off for effort (eg. keeping hull intact)

Results

How it went down

My philosophy

- Engineering is the highest, purest and most noble pursuit of the human experience
 All else is artifice or drudgery
- You are training to be engineers, and this is a chance to actually practice engineering
- You are not your grade*
- There will be second chances

* They make me assign you a grade

The good, the bad, and fun details

I did some things well, other things not so well

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Previous years' feedback

Main strong points:

- Intellectually stimulating
- Learned a lot in the course
- Incremental PAFs = *good*

Main weak points:

- Availability of apparatus
- Limited access to apparatus





This year

Several experimental changes:

- Very difficult design problem
- Very strict lab rules in force
- Tutor only apparatus access
- Post-Q&A coffee sessions
- Very high analysis standards



What I think I did well

- Kept it real
 - Treated you like Men and Women
- Cared about the stuff that matters
 - No stupid nit-picking about stuff
 - Told you what to *really* expect from industry!
- Gave a lot of support
 - Regular tutor and coordinator lab presence
 - Ran the testing tank, even in our own time

"Let that which does not matter truly slide" – Tyler Durden



What I think I did well

- Useful experiences, fair grades
 - Toy problem, real analysis; no busywork
 - Focus on professional practice in industry
- Made time for students
 - Made myself available in the lab
 - Lots of one-on-one feedback
- Project well-organised, well-balanced
 Very achievable task, but plenty of complexity

What I think can be improved

Things I can't change:

- Miserable clash with thesis, CSSE3010
- Accidental injury of workshop staff \otimes
- Had to be a disciplinarian about cleanliness

Things I can change:

- Easier student access to testing apparatus
- Better management of machined parts fab

What you liked

- Incremental demos well used!
- Apparatus and submarine worked very well

 Delays notwithstanding
- Multimodal lectures (optional attendance)
- Sense of humour (?)

What you didn't like

- People left hanging by Doug taking leave right when machined parts were being done
- Standards were high and feedback frank
 Maybe too harsh?
- The design problem was especially difficult

Outcome

- This year has run pretty smoothly, all things considered... with only a few small bumps
- Everyone seems pretty much on the ball
 Most teams seem to have pulled it together

High hopes for testing day!

• • •

And now for something completely different

Behind the scenes

The making of METR4810 2017

Theme

This year's theme was one I had in mind from the very beginning of running this course

Only now, after several successful years under our belt, do we have the chutzpah to actually attempt a project as insane as this!

Note to self: Do not run a water project for at least another 4 years

Theme

• Inspired by the 1974 CIA mission to recover the K-129: "Project Azorian"



K-129

- Nuclear missile sub, launched in 1960
- Lost on patrol in February 1968



The wreck of K-129

- Located to within approximately 5 nm by hydrophone triangulation of the implosion
- Found at 4900 m by USS Halibut in Aug 1968

- Amazingly after only 3 weeks of searching!!





Project AZORIAN

- Salvage K-192 from under Soviet noses?
- Elaborate cover story of Howard Hughes and underwater manganese nodule mining



Glomar Explorer

Recovery concept



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'Clementine' capture vehicle







Specially developed by Lockheed

Hughes mining barge

- Clementine was assembled in drydock and installed underwater for absolute secrecy
 - Hughs Mining Barge submerged to allow the Glomar Explorer to pluck it from above



Hughes Mining Barge

Position control

- Pipe tether to control descent
- Omni-directional thrusters for lateral motion
- Capture arms for precise recovery
- Whole assembly is gimbaled on bearings!





Partially successful

- Broke support legs during grasping
 - Maraging steel is brittle in cold Atlantic water
- Only captured the front of the bow
 - Included two nuclear torpedoes and other intel



Awesome documentary

• Check out the excellent PBS documentary "Azorian:The Raising of the K-129"



Who is Sir Nils Olav?

- The mascot (and Colonel-in-chief) of the Norwegian King's Guard
 - Given as a gift to Edinburgh Zoo, he is given a promotion every time the King's Guard visits
 - Third penguin to hold the title Nils Olav III



Theatrical introduction

- A splashy introduction gets students engaged
 - My way of saying "This is gonna be awesome!"
- 2013 : Showed up in my full academic regalia
 - Very popular, great result!
- 2014 : 3 minute Power Point animated intro
 - Surprisingly negative feedback (?)
- 2015: Aviator glasses and flight jacket, address to recruits
 - No one under 30 remembers TOPGUN
- 2016: Had to be overseas and prerecorded the entire lecture \otimes
 - I was more sad than the students, I think

Website theme

- Each year, I hire an artist to help give the class a sexy, slick theme
 - This was inspired by my most favouritest film, the Hunt for Red October
- Vague idea that the ocean got deeper as you scrolled down the lecture list
 - And got deeper as the semester progressed...
 - A metaphor for METR4810?

Website theme

• Several different concepts explored



Introductory animatic

- Rendered entirely in Microsoft Powerpoint
 - This year's was the most sophisticated yet!
 - Separate 317 animations, excluding transitions





Introductory animatic



Introductory animatic


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Introductory animatic



The whole SNO reactor was modeled and rendered in Solidworks

Text is actually Norweigian for "All ok" and "OH NO!"





These are the lyrics to "Yellow Submarine" and "Octopuss's Garden"

"Underwater contact detected"

• Background music was synchronised to the animation —lights supposed to turn on in sync to the drumbeat... only sort of worked



• The *SNO* that that appears in the intro is *slightly* different from the testing version:



- In total, the introductory animatic probably took about 30 hours work
 - Probably didn't help your learning, but was fun!
- The background music is a remix of the Hymn for Red October (used by permission)
 - I listened to *so much* awful Soviet-era music trying to find the right mood
 - Russians just love brass bands... seriously

Cutting room floor

Considered much more brutal challenges:

• Had to be fully autonomous

– Far, far too difficult (!)

- Rescuing trapped sailors (a la *Kursk*)
 Rejected as "too depressing"
- Some sort of undersea menace: "The Kraken"
 - Very popular with the tutors
 - Questionable educational value

Final thoughts

<u>This class was never actually</u> <u>about salvaging sunken submarines</u>

This class was about starting along the path from being a *student* to being an *engineer*.

The most important truth in your degree



Take-home points

• Think about things analytically, first

- It's rarely possible to optimise any one thing without regard for other subsystems
- You need to get along with your fellow engineers if you want to succeed

Conclusion

Have to wait until demo day!

Cast of Thousands

Dozens of people helped make this a success, but a few deserve particular recognition:

The *simply amazing* workshop guys: **Keith Lane** and **Grant Tayles** The *always helpful* **Doug Malcolm**

And now...

Vote 1 Paul in 2017

Fun fact: If we don't get higher than 3.5 on Q8, we don't get paid!

Supporting Cast Paul Pounds as Captain Will Deer as First Mate Edwin Davis as Political Officer Iain Rudge as KGB Mole Prof. Steve Wilson as Acting Course Coordinator Dr. Michael Kearny as Backup Lecturer Peter Bleakley as Lab Director 1 Doug Malcolm as Lab Director 2 Dr. Surya Singh as Penguin

Hymn to Red October (Rock Cover) Juanjo Tristán

Camera and CinematographyCamera 1Dr. Surya SinghCamera 2Michael EastwoodKey gripIain RudgeGafferWilliam DeerBest BoyEdwin Davis

<u>Casting</u> Prof. Stephen Viller

> Set Decoration Keith Lane Ian Daniels Greg Tayles

<u>Stunts</u>

Stunt Coordinator Stunts performed by Safety Manager Safety Supervisor Electrical Safety Site Officer Paul Pounds Paul Pounds Jeanelle Scown Harry Penkeyman Dennis Bill Martin Bull Penguin Wrangler Dr. Surya Singh

Technical Support Group Manager Richard Newport

> Workshop Unit 1 Keith Lane Ian Daniels Greg Tayles

> Workshop Unit 2 Peter Bleakley Dejan Subaric Doug Malcolm

<u>Makeup and Hair</u> Styling and grooming Cosmetics Assistant to Dr. Pounds

Paul Pounds Paul Pounds Surya Singh

Production Management Prof. Michael Bruenig Dr. Stephen Viller Prof. Steve Wilson Dr. Surya Singh

> Assistant Director Prof. Steve Wilson

CGI and Artwork Paul Pounds Chris McKenna Michael Eastwood Props and Practical Effects Paul Pounds Keith Lane Ian Daniels Greg Tayles Michael Eastwood

Finance and Administration Unit Prof. Stephen Viller Dr. Surya Singh Richard Newport

Location and Facilities Doug Malcolm Prof. Stephen Viller

Public Relations and Marketing Izaeel Koh Casey Fung

> <u>Web Design</u> Hotpot Creative Chris McKenna Paul Pounds

<u>Web Administration</u> Dr. Hanna Kurniawatti

<u>Transportation</u> Michael Eastwood

No students or penguins were harmed in the teaching of this class Special thanks to Keith Lane Doug Malcolm Michael Eastwood

And all the students who made this class fun and enjoyable!





